

**Garant**

**Indexable insert for turning DC.T 070202, for finish machining, Grade: HB7415-1**

**Order data**

Order number	260351 HB7415-1
GTIN	4062406749613
Item class	21G

**Technical description**

Corner radius	0.2 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.3 mm/rev.
Tool material	Carbide
Grade	HB7415-1
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Secondary application	M
Cutting conditions	continuous
Main application	S

Tolerance	M
Cutting speed $v_c$ main application	50 - 110 m/min
Chip breaker	TIS
ISO code indexable insert	DCMT 070202
Type of product	Indexable insert for turning